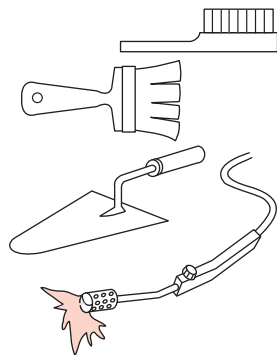


## TOOLS TO BE USED

- wire brush,
- paintbrushes,
- spatula,
- gas burner.

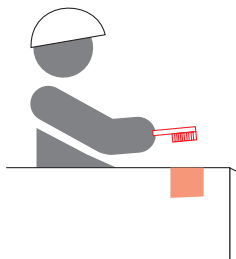


## PAINT REFERENCE

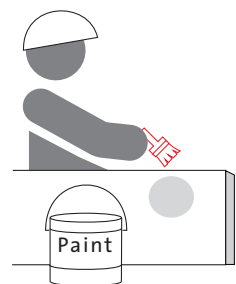
EUROKOTE 4820 Ivory : 1 kg (ref. 158254)  
50 ml (ref. 184727)

## PROCEDURE

**Wire brush**, clean and dry the surfaces to be coated.



**Apply** the epoxy paint with a paintbrush or a spatula complying with manufacturers recommendations (50/50 resin – hardener).



## SAINT-GOBAIN PAM LAYING RECOMMENDATIONS

- STORAGE
- HANDLING
- BACKFILL
- STANDARD JOINT
- STANDARD Vi JOINT
- STANDARD Ve JOINT
- UNIVERSAL Vi JOINT
- STANDARD V+i JOINT
- UNIVERSAL Ve JOINT DN 100 to 1200 MM
- EXPRESS JOINT
- EXPRESS Vi JOINT
- PIPE CUTTING
- WELD BEAD
- ANCHOR BLOCKS
- ANCHORING
- EXTERNAL COATING REPAIRS
- INTERNAL LINING REPAIRS
- PE SLEEVE INSTALLATION
- HYDRAULIC TESTING
- ASSEMBLY EQUIPMENT
- HORIZONTAL DIRECTIONAL DRILLING
- CONTACTS

**SAINT-GOBAIN**  
PAM

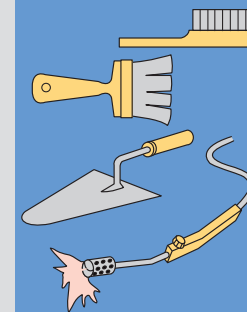
MARKETING DEPARTMENT  
21 AVENUE CAMILLE CAVALLIER  
54705 PONT A MOUSSON CEDEX  
FRANCE  
TEL: 03.83.80.73.50  
www.pamline.fr

*These recommendations are based upon our knowledge of the products and their use. It is the contractor's responsibility to ensure that installation is carried out according to the best rules of practice.*

# PAM

## LAYING RECOMMENDATIONS

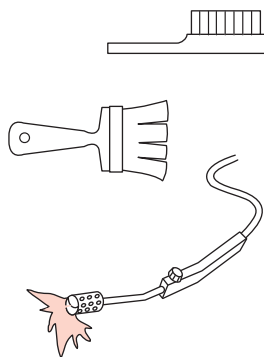
## External coating repairs



## ZINC AND ZINC ALUMINIUM COATING REPAIRS

### TOOLS TO BE USED

- wire brush,
- paintbrushes,
- roller,
- gas burner.

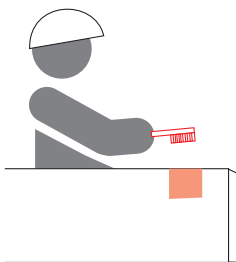


### PAINT REFERENCE

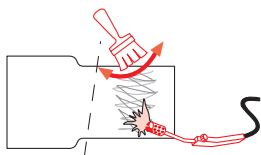
ZINC EPOXY 90 PRIMER : 11 kg (ref. 158244)

### PROCEDURE

**Wire brush** to remove loose paint and/or dust.



**Dry** the faces to be coated (they may have to be dried with a gas burner if the temperature is low and it is wet).

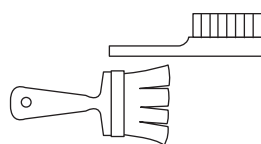


**Apply** the product with vertical and horizontal strokes.

## EXTERNAL BITUMINOUS OR NATURAL BLUE EPOXY COATING

### TOOLS TO BE USED

- wire brush,
- paintbrushes,
- roller,
- gas burner.

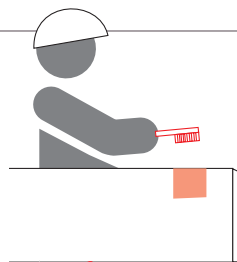


### Paint reference :

- ENDOLAC 245-30 for black coating :
  - 1 kg (ref. 158134) • 5 kg (ref 158131)
- EUROKOTE 438 for NATURAL : 1 kg (ref. 158019)

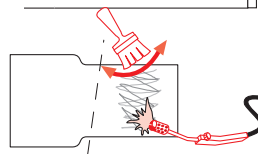
### PROCEDURE

**Wire brush** to remove loose paint.



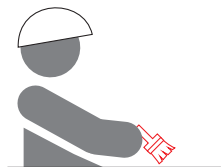
**Dry** the faces to be coated (they may have to be dried with a gas burner if the temperature is low and it is wet).

**Apply** the product with vertical and horizontal strokes.

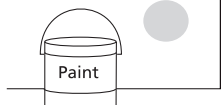


## 250 MICRONS EPOXY COATING

**Wire brush** and clean the area to be touched up.



**Apply** the epoxy paint with a paintbrush or a spatula complying with the manufacturers recommendations.



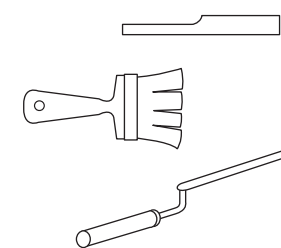
**Paint reference :** EUROKOTE 4820 blue :

- 1 kg (ref. 158255) • 50 ml (ref 184725)

## PE EXTERNAL COATING

### TOOLS TO BE USED

- cutter,
- paintbrushes,
- mastic knife,
- gas burner.



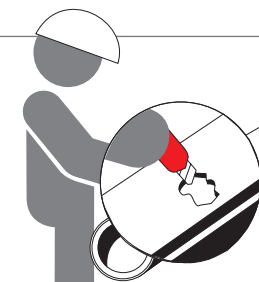
**Repair kit\*:** rubber repair patches and mastic

### PROCEDURE

**Cut off** and remove the damaged PE.

**Clean and dry** the stripped area.

**Heat it** to 60°C.



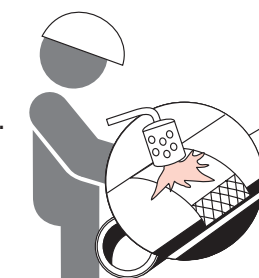
**Apply** the mastic and smooth it with the knife.

**Place the repair strip** with a 50 mm overlap on the edges of the cut off area.



**Heat** the strip with a gas burner until the heat sensitive paint changes colour.

**Press** the strip down with a glove.



(\*) Available on request.